



Notified Body No 0836
 British Board of Agrément
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Certificate of Conformity of the Factory Production Control 0836-CPR-14/F106

In compliance with the Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this Certificate applies to the construction product:

Execution of steel structures and aluminium structures — Part 1: Requirements for conformity assessment of structural components

Harmonised Standard	Type/model class of the construction product	Declaration method
BS EN 1090-1 : 2009 + A1 : 2011	Structural steel kits and components up to and including Execution Class 2 according to BS EN 1090-2 : 2008 + A1 : 2011	1 and 3a according to table A.1 : BS EN 1090-1 : 2009 + A1 : 2011

produced by:
The Keystone Group
Keystone Ltd/IG Lintels Ltd/IGMSS Ltd
 Ballyreagh Industrial Estate
 Sandholes Road
 Cookstown
 Co Tyrone, BT80 9DG

and produced in the manufacturing plant:
The Keystone Group
 Cadley Hill Industrial Estate
 Ryder Close, Swadlincote
 Derbyshire, DE11 9EU

This Certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

BS EN 1090-1 : 2009 + A1 : 2011

under system 2+ for the performances set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performances.

This Certificate was first issued on 25 June 2014 and remains valid for as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production certification body.

Signed on behalf of the British Board of Agrément:

Brian Moore
 Operations Director

Date of Third issue: 6 July 2017



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Annex to:

Certificate of Conformity of the Factory Production Control 0836-CPR-14/F106

Address: The Keystone Group, Ryder Close, Swadlincote,
DE11 9EU

Applicable standard: BS EN 1090-2 : 2008 + A1 : 2011

Design process: No structural design activity at this location

Execution class: Up to and including EXC2 in accordance with
BS EN 1090-2 : 2008 + A1 : 2011

Declaration methods: 1 and 3a according to table A.1 : BS EN 1090-1 : 2009
+ A1 : 2011

Parent metals: Pre-galvanized steel DX51D Z600, Z275 and Z450
Mild steel S275JR and S355JR
Stainless steel grade 304 and Grade 316

Welding process: MAG (135)
TIG (141)

Responsible welding coordinator: Phil Gray

Signed on behalf of the British Board of Agrément:

Date of Third issue: 6 July 2017

Brian Moore
Operations Director