



Notified Body No 0836
British Board of Agrément
Bucknalls Lane
Watford
Hertfordshire WD25 9BA
Telephone: 01923 665300
e-mail: clientservices@bbacerts.co.uk
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UK Certificate of Conformity of the Factory Production Control UK 0836–CPR–14/F107

In compliance with the Construction Products Regulation and The Construction Products (Amendment etc.) (EU Exit) Regulations 2019, this Certificate applies to the construction product:

Execution of steel structures and aluminium structures — Part 1: Requirements for conformity assessment of structural components

Harmonised Standard	Type / model class of the construction product	Declaration method
BS EN 1090-1 : 2009 + A1 : 2011	Structural steel kits and components up to and including Execution Class 2 according to BS EN 1090-2 : 2018 + A1 : 2011	1 and 3a according to table A. 1 : BS EN 1090-1 : 2009 + A1 : 2011

Produced by:

The Keystone Group
Keystone Ltd/IG Lintels Ltd
Ballyreagh Industrial Estate
Sandholes Road
Cookstown
Co Tyrone, BT80 9DG

and produced in the manufacturing plant:

The Keystone Group
Keystone Ltd/IG Lintels Ltd
Ballyreagh Industrial Estate
Sandholes Road
Cookstown
Co Tyrone, BT80 9DG

This Certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

BS EN 1090-1 : 2009 + A1 : 2011

under system 2+ for the performances set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performances.

This Certificate was first issued on 25 June 2014 and remains valid for as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production certification body.

Signed on behalf of the British Board of Agrément:

Hardy Giesler
Chief Executive Officer

Date of Fifth issue: 26 March 2021



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Annex to:
UK Certificate of Conformity of the Factory Production Control
UK 0836–CPR–14/F107

Address: The Keystone Group, Co Tyrone, BT80 9DG

Applicable standard: BS EN 1090-2 : 2008 + A1 : 2011

Design process: No structural design activity at this location

Execution class: Up to and including EXC2 in accordance with
BS EN 1090-2 : 2018 2008 + A1 : 2011

Declaration methods: 1 and 3a according to table A.1 : BS EN 1090-1 : 2009
+ A1 : 2011

Parent metals: Pre-galvanized steel DX51D A600, Z275 and Z450
Mild Steel S235, S275, S355
Stainless Steel Grades 304 and 316

Welding process: MMA (111), MIG (131) and MAG (135)

Responsible welding coordinator: Rory O'Neill

Signed on behalf of the British Board of Agrément:

Date of Fifth issue: 26 March 2021

Hardy Giesler
Chief Executive Officer