
WELDING ANNEX

In compliance with EN 1090-1:2009+A1: 2011, table B.1, the following has been stated: this welding certificate is an annex to the Factory Production Control (FPC). This welding certificate is only valid in conjunction with the certificate 0809-CPR-21002842 issued in the scope of the Construction Products Regulation (EU) 305/2011.

Manufacturer	The Keystone Group – Keystone Lintels Ltd/IG Lintels and Masonry Support Systems Ltd
Manufacturing plant	The Keystone Group – Keystone Lintels Ltd/IG Lintels and Masonry Support Systems Ltd Ballyreagh Industrial Estate Sandholes Road, Cookstown Co. Tyrone, BT80 9DG, United Kingdom
Technical specification	EN 1090-2:2018
Execution class	Up to and including EXC2 according to EN 1090-2:2018
Declaration methods	1 and 3a, table A.1 of EN 1090-1:2009+A1: 2011
Base Materials	Pre-galvanized steel DX51D Z600, Z275 and Z450 Mild steel S235, S275, S355 Stainless steel grades 304 and 316
Welding processes	MMA (111), MIG (131) and MAG (138)
Responsible Welding Coordinator	Rory O'Neill
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Espoo May 21, 2021

Tiina Ala-Outinen
Manager, Structures